

## Double Programmable Controller RT228

- ◆ Two RT28 controllers in one housing
- ◆ ON/OFF or PD-for-MV control algorithm
- ◆ Fixed input
- ◆ Various power supplies
- ◆ Easy programming

RT228 combines two RT28 controllers in one 96x96 mm case. Thanks to its lower cost than the combined cost of 2 separate RT28 controllers, this model is often preferred when 2 technological parameters are controlled in one machine or installation or of separate adjacent processes. Typical applications include control of 2 temperatures, temperature and humidity, pressure and temperature, pH and temperature, and other combinations. Each of the 2 incorporated controllers controls its relay outputs through an ON/OFF or PD algorithm, and thanks to these relay duplex outputs (2 relays per controller, 4 relays per whole device), RT228 is best suited for controlling motorized valve actuators or other actuators with 2-way action. The reliable operation even in the presence of electromagnetic disturbances makes the RT228 controller a widely applicable device.



### Technical specifications

Input	(for each controller)	Accuracy	(for each controller)
Pt50 (w=1.385); 3-wire	-9.9(-50)...90.0(500) °C	Measurement error	0.4% from span
Pt100 (w=1.385); 3-wire	-9.9(-50)...90.0(500) °C	Temperature drift	0.005% from span for 1 °C
Pt500 (w=1.385); 3-wire	-9.9(-50)...90.0(500) °C	Cold junction compensation	± 1 °C
Pt1000 (w=1.385); 3-wire	-9.9(-50)...90.0(500) °C	RTD line compensation (option)	0.01% from span for 1 Ω
Cu100; 3-wire	-9.9(-50)...90.0(200) °C	Power supply	(for each controller)
Cu50; 3-wire	-9.9(-50)...90.0(200) °C	Mains supply voltage	230 VAC or 115 VAC
Other RTD <sup>(1)</sup>	min. -99...max. 500 °C	SMPS voltage	90...250 V
Thermocouple "J"	0...999(600) °C	Isolated low voltage	12...24 V or 24 VAC
Thermocouple "K"	0...999(850) °C	Non-isolated low voltage	12...24 V
Thermocouple "L"	0...900(600) °C	Consumption	max. 3 VA
Thermocouple "L-GOST"	0...650(550) °C	Indication and controls	(for each controller)
Other thermocouple <sup>(1)</sup>	-99(0)...900(999) °C	Digital display	3 LED indicators, 14 mm
Linear voltage 0...10 V	-99...900 (0...999) <sup>(2,3)</sup>	LEDs	2 LEDs for output state
Linear current 0(4)...20 mA	-99...900 (0...999) <sup>(2,3)</sup>	Keyboard	3 membrane keys
Custom linear voltage; max. 40 V	-99...max. 999 <sup>(2,3)</sup>	Operating conditions	
Custom linear current; max. 80 mA	-99...max. 999 <sup>(2,3)</sup>	Ambient temperature	-10...65 °C
Outputs	(for each controller, up to 2 relay outputs)	Ambient humidity	0...85 %RH
Relay electromechanical	5A/250V w/ NO/NC contact	Design and materials	
Solid state relay <sup>(4)</sup>	1A/250VAC	Case material	plastic
MOS gate <sup>(4)</sup>	0.1A/60V, optically isolated	Mounting	in 90x90 mm panel cut-out
Output for external SSR	5...24 V, 30 mA	Wiring	plug-in terminals
Control algorithm	ON/OFF, PD	Dimensions	96x96(front)x107 mm
Set point	within input range limits	Mounting depth	98 mm
Programmable parameters	according to control algorithm	Weight	max. 600 g
		Protection, front/terminals	IP54 / IP20
		Increased front IP (option)	IP65

<sup>(1)</sup> Custom; specify range within the limits stated.

<sup>(2)</sup> Specify lower and upper display limits.

<sup>(3)</sup> Provides loop supply voltage - 24 VDC (only w/ isolated power supply)

<sup>(4)</sup> Ask for availability!

### Ordering code RT228 - G1(G1).G3(G3).G5G5(G5G5).G6'6"(G6'6").G8(G8) - #1(#1).#2 <sup>(5)</sup>

Code	Feature or option	Code values
G1	Power supply	A - 230 VAC, B - 115 VAC, C - 90...250 V, P - 12...24 V, non-isolated, Q - 12...24 V, isolated, R - 24 VAC
G3	Resolution	B - 1, C - 0.1
G5	Relay output	X - none, C - relay NO/NC, D - SSR <sup>(4)</sup> , J - for external SSR, M - isolated MOS gate <sup>(4)</sup>
G6'	Input signal	B - thermoresistance, C - thermocouple, D - linear, Z - other on request
G6"	RTD	B - Pt50, D - Pt100, F - Pt500, G - Pt1000, H - Cu50, K - Cu100, Z - other <sup>(1)</sup>
	T/C	J - "J", K - "K", L - "L", M - "L-GOST", Z - other <sup>(1)</sup>
	linear	B - 0...20 mA <sup>(2)</sup> , C - 4...20 mA <sup>(2)</sup> , K - 0...10 V <sup>(2)</sup> , Z - other <sup>(2)</sup>
G8	Control algorithm	A - ON/OFF, C - PD
#1	Compensation for 3-wire RTD line	X - none, LC - built-in line resistance compensation
#2	Increased front protection	X - none, P - IP65 front protection

<sup>(5)</sup> Second controller values are in brackets.